

Thai Industrial Standards Institute (TISI) in relation to agricultural machinery standards and testing facilities.

Dr. Nuanapa Chaisuwan Standardization Division nuanapa@gmail.com

26 July 2023



Content

- **✓** Background
- Standardization Activities
- **▼** TISI Standards
- Agricultural machinery Standards
- Testing facility





Background

Thai Industrial Standards Institute (TISI) is the national standards organization for Thailand, established under the Ministry of Industry by virtue of the Industrial Product Standards Act B.E. 2511 (A.D. 1968).

According to the Act, TISI has, as its governing body, the INDUSTRIAL PRODUCT COUNCIL which controls its policy, sets the priority of standards to be prepared, recommends qualified persons for the Minister to appoint to TISI technical committees, arbitrates and awards licenses under certification scheme.











Standardization Activities

1. Standards development

1.1 National standards development TISI develops both mandatory and voluntary standards



Voluntary certification mark



Mandatory Certification Mark **4,571 standards =**

Voluntary: 4,426

4,426

Mandatory: 142

TC = 64

SC = 347

1.2 International standards development TISI participates in the development of International standards of the International Organization for Standardization (ISO), the International Electrotechnical Commission

(IEC).

P member: 90

O member: 23

P member: 28

O member: 56

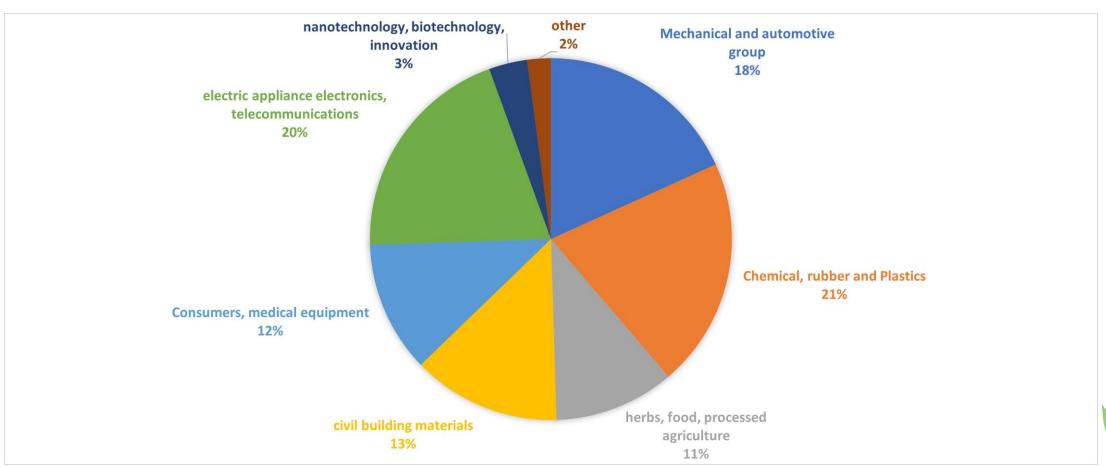
- 2. Product certification
- 3. WTO /TBT Agreements
- 4. International standardization
- 5. Standardization promotion

Etc....



TISI Standards

Voluntary: 4426 Mandatory: 142 = 4,571 standards





Process of develop TISI Standards

Set priority standards to develop



Appoint Technical committee (TC/SC)



Draft Thai Industrial Standards (TIS)



Conduct meeting of TC to consider first draft TIS



Circulate draft TIS to relevant organizations



Conduct meeting of TC to review comment and obtain consensus



Submit draft TIS to INDUSTRIAL PRODUCT COUNCIL



มาตรฐานผลิตภัณฑ์อุตสาหกรรม

THAI INDUSTRIAL STANDARD

มอก. 1429 -2540



SMALL FOUR-WHEELED TRACTORS



The approved standard will be signed by the Minister of Industry before publication in the Royal Gazette.





Agricultural machinery Standards

- \checkmark \geq 50 standards (Since.1989)
- ✓ Rice combine Harvester (TIS 1428-2560)
- ✓ Sugarcane Harvester (TIS 2773-2560)
- ✓ Sugarcane whole stalk Planter for agricultural rubber-tire wheeled tractor (TIS 1480-2563)
- ✓ Small rice mill (TIS 882-2532)
- ✓ Moldboard ploughs for power tiller (TIS 1126-2535)

TIS 1428-2560



TIS 2773-2560







Agricultural machinery Standards

- ✓ Small four-wheeled tractors (TIS 1429-2540)
- ✓ Crop protection equipment: air compression sprayers (TIS 1565-2541).
- ✓ Rice reapers (TIS1418-2540)
- ✓ Soy ban reapers (TIS 2037-2543)
- ✓ Walk-behind tractors (TIS 1350-2539)
- ✓ Sugarcane whole stalk planter for agricultural rubber-tire wheeled tractor (TIS 1480-2563)

TIS 1429-2540







TIS 1480-2563



TIS 1418-2540





Smart Farming / Precise Agriculture



Agricultural Drone



Smart Greenhouse









TISI License



Factory Audit / ISO 9001/

ISO 16949/



















Product Testing ISO 17025 / TISI requirements





กรณีต้องแสดงมากกว่า 1 มอก. ให้ระบุหมายเลซ มอก. ไว้ที่ใกล้เคียงกัน ไว้ตำแหน่ง ใต้ หรือ ซ้าง เครื่องหมาย

การแสดงเครื่องหมายฯ รวมทั้งใบอนุญาตและมีซ้อมูลเกี่ยวกับผลิตภัณฑ์ ในรูปแบบซ้อมูลอิเล็กทรอนิกส์ (QR Code)

หมายเหตุ ขนาดตำแหน่งจะมีระบุไว้ในหลักเกณฑ์เฉพาะฯ ของแต่ละผลิตภัณฑ์



















Testing facility



National Agricultural machinery center,
Kasetsart University



Sugarcane whole stalk Planter for agricultural rubber-tire wheeled tractor (TIS 1480-2563)







Testing facility



Agricultural Engineering Research Institute,
Department of Agriculture
Ministry of Agriculture and Cooperatives







Rice combine Harvester (TIS 1428-2560)



