# **Implementation of the Pilot Project on Integrated Straw Management in China**

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### Thanks for the support by Center for Sustainable Agricultural Mechanization







### CSAM Pilot Project on Integrated Straw Management in China 联合国可持续农业机械化中心秸秆综合利用中国试点项目

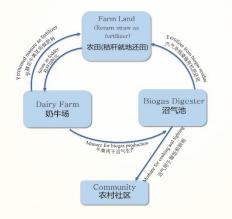
#### Project Period: 2018-2021 项目周期: 2018-2021

#### **Project Objectives:**

 to develop an innovative, circular and green model of integrated straw management for using straw residue as fertilizer, fodder and for green energy production; 2) to enhance awareness of farmers and other key stakeholders on technologies and models for integrated straw management; 3) to upscale the application of successful integrated straw management technologies and models.

#### 项目目标:

 1)总结一套创新、可循环、绿色秸秆综合利用模式, 将秸秆用于肥料、饲料和绿色能源生产;2)提升当地 农民及其他相关人员对试点秸秆综合利用模式的认 识;3)推广试点秸秆综合利用模式的应用范围。



#### Technologies and models for pilot project 试点技术模式:

Returning straw to the field: straw chopping - straw mulching decomposition of straw to serve as organic fertilizer. 括杆还图: 結杆約時 - 結杆弯盖 - 結杆弯盖 - 結杆分析 January - 結杆方面

Fodder for cattle: collection of maize straw – straw composting and storage in ensilage digester – straw fermentation – mixing fermented straw with other ingredients – feeding cattle. 福杆用于词料: 收集玉米秸秆 – 秸秆堆肥、存储于肯贮窖 – 秸秆发酵 –发酵 秸秆与其他饲料混合为奶牛饲料

Returning cow manure to the field: collection of cow manure and composting – return of cow manure to field as organic fertilizer. 牛粪肥还田:收集牛粪并堆肥 – 发酵牛粪为有机肥还田

Producing biogas: collection of cow manure – manure fermentation in biogas digester – supplying biogas to farmers via pipes. 秸秆用于沼气生产:收集牛粪 – 牛粪沼气池发酵 – 沼气通过管道供给农民使 用

Returning biogas residue to the field: production of organic fertilizer rom biogas waste - returning of biogas waste to the field. 沼气地残道还田:沼气地线道生产有机肥一有机肥还田

#### **Project Partners**

Centre for Sustainable Agricultural Mechanization (ESCAP-CSAM) China Agricultural University Conservation Tillage Research Centre, Ministry of Agriculture and Rural Affairs, China Qingdao Administration of Agriculture and Rural Affairs Laixi Administration of Agriculture and Rural Affairs

Demonstration Site Partner (Laixi, Qingdao) Qingdao Zhitao Agricultural Machinery Specialized Cooperative

### 项目单位

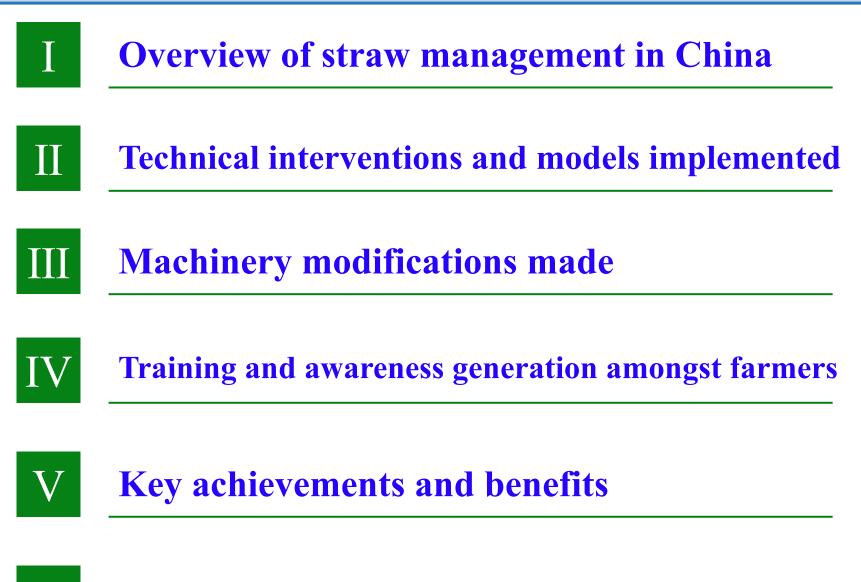
联合国可持续农业机械化中心 中国农业大学 中国农业农村部保护性耕作研究中心 青岛市农业农村局 莱西市农业农村局

**示范点 (青岛-莱西)** 青岛志涛农机专业合作社



China Agricultural University Qingdao Administration of Agriculture and Rural Affairs Laixi Administration of Agriculture and Rural Affairs Qingdao Zhitao Agricultural Machinery Specialized Cooperative

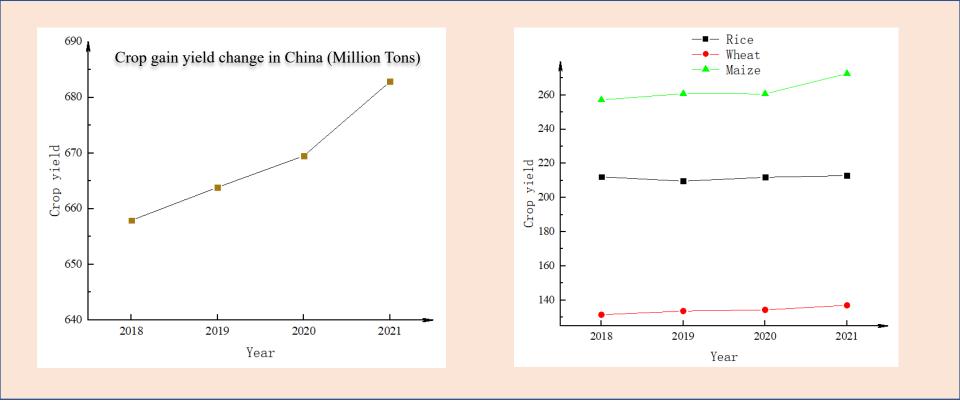
### Outline



Recommendations

### 1. Overview of straw management in China

### High straw yield in China



Totally, the annual yield of crop straw is >900 million tons;

The annual straw yields of rice, wheat and maize are >210, 130 and 260 million tons, respectively.

### 1. Overview of straw management in China

Straw management in China

- 1. Fertilizer
- 2. Fodder
- 3. New energy resources
- 4. Base material
- 5. Industry material



In general, we use five methods to prohibit straw burning/discarding;
In 2021, the comprehensive utilization rate of agricultural straw reached 88.1% in China.

### 2. Technical interventions and models implemented at the pilot site



- Three main crops (Wheat, Maize and Peanut) annually produce >800 thousand tons of straws;
- The project was carried out in Laixi, Qingdao from 2019 to 2022.

### 2. Technical interventions and models implemented at the pilot site

Crop straw is used as fertilizer, mainly includes returning straw/cow manure/biogas slurry to the field



Crop straw is collected and processed to make fodder



2. Fodder

Integrated Straw Management



### 1. Fertilizer

Straw is used as raw materials to cultivate mushroom



4. Base material

### 3. New energy resources

The combustible gas generated in the process of straw fermentation is used for heating or other domestic purposes

# \*Fertilizer\* Returning straw to the field-*Straw cover*



Wheat harvesting and Straw chopping



No tillage seeding of maize



No tillage seeding of wheat



Maize harvesting and Straw chopping

- The straw should be **evenly** chopped and returned to soils to facilitate subsequent no-tillage seeding;
- Seeding depth needs to be uniform for good germination of wheat and maize;
- Also, subsoiling can be used every 2-3 years according to soil conditions.

### **\*Fertilizer\***

### **(2)** Returning straw to the field-*Straw mixing with soils*



Wheat harvesting and Straw chopping



No tillage seeding of maize



Maize harvesting and Straw chopping



Wheat seeding



Maize straw mixing with soils

- The chopped maize straw needs to be fully mixed with soils, so as to improve wheat germination after seeding;
- Others operations are the same as straw cover.

# \*Fertilizer\* ③ Returning cow manure to the field



Maize ensilage harvesting



Feeding cows



Cow manure collecting and separation



Cow manure fermentation



Wheat seeding



Mixing cow manure with soils



**Returning cow manure to the field** 

• For cow feeding, the fodder needs to be used layer by layer to prevent contamination;

• For returning cow manure to the field, the cow manure should be mixed with soils evenly.

# \*Fertilizer\***④ Returning biogas slurry to the field**



Straw (cow manure) preparation



**Pre-mixing** 



**Biogas fermentation** 



Separation of biogas residue and slurry



Wheat seeding



Mixing biogas slurry with soils Returning biogas slurry to the field

• Professional vehicle transportation, no leakage and overflow;

• Biogas slurry should be fully mixed with soils to get good fertilizer effect.

### \*Fodder\* Ensilage Maize



Maize seeding



Maize ensilage harvesting



**Straw fermentation** 



**Milk production** 



Feeding cows



**Processing fodder** 

- To improve the palatability and digestibility of fodder, the maize straw should be chopped finely;
- Anaerobic digestion should be carried out to improve fodder quality;
- Environment for feeding cows and producing milk should be kept clean and hygienic.

### \*New Energy Resources\* Biogas Production



**Straw preparation** 



**Biogas fermentation and production** 



Usage

**Biogas transportation** 

Processing

- The raw materials are placed in an anaerobic environment for biogas fermentation and production, and then biogas is chemically desulfurized;
- Air convection is required to dilute biogas and other gases before the maintenance of biogas pool.

### \*Base Material\* Mushroom Cultivation



**Base material preparation** 



Bagging



Sterilization



Harvesting



**Mushroom cultivation** 



**Mushroom inoculation** 

• Mushroom harvesting: Cleaning and disinfecting the workers' hands. Timely packaging and harvesting.

### **3. Machinery modifications made**

### Improved technical mode of returning straw to the field

Straw chopping

Straw chopping and mixing with soil

Improve maize no-till seeding quality



### Improved technical mode of returning cow manure to the field



Sewage disposal through cow manure



Addition of Dry-wet cow manure separation



Addition of plastic film cover fermentation and Ten-stage sedimentation tank

### **3. Machinery modifications made**

Improved technical mode of returning biogas slurry to the field

Pre-mixing



Addition of dry-wet biogas slurry and biogas residue separation



### Improved technical mode of ensilage maize



Feeding cow



Addition of mechanized straw kneading



Addition of catalytic enzyme

### 4. Training and awareness generation amongst farmers

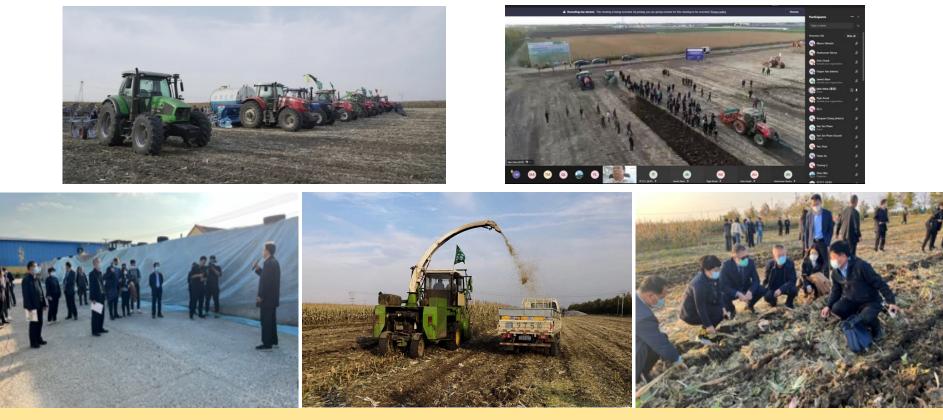
### **Technical training**



• Training course on integrated straw management to enhance awareness and technical skills of straw management (2021, 2022).

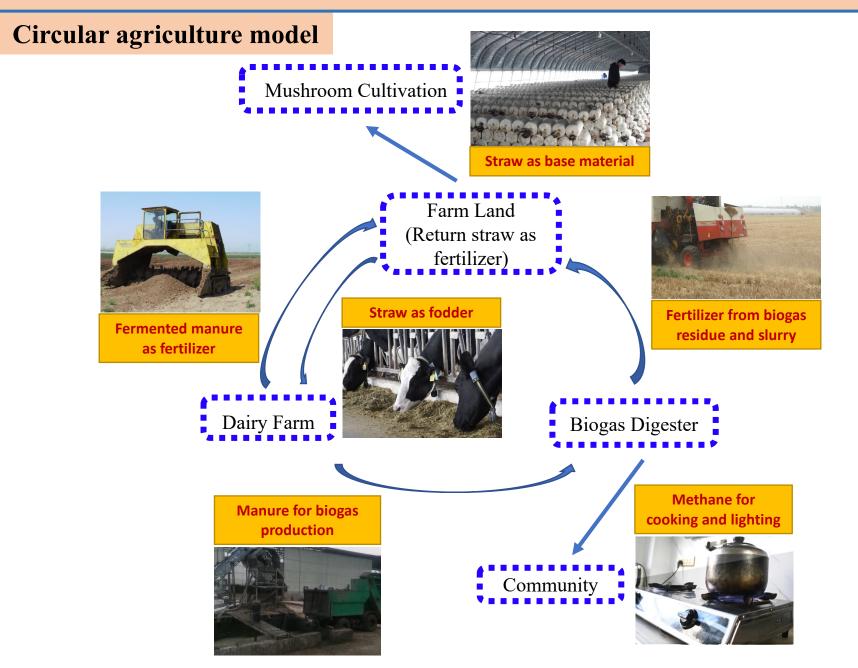
### 4. Training and awareness generation amongst farmers

### **Virtual Workshop and Demonstration**



- The Virtual Workshop and Demonstration were organized to share the good practices and experiences.
- Experts from China, India, Laos, Thailand, Cambodia, Indonesia, Nepal and Viet Nam shared knowledge and experience on straw residue management.

### 5. Key achievements/benefits



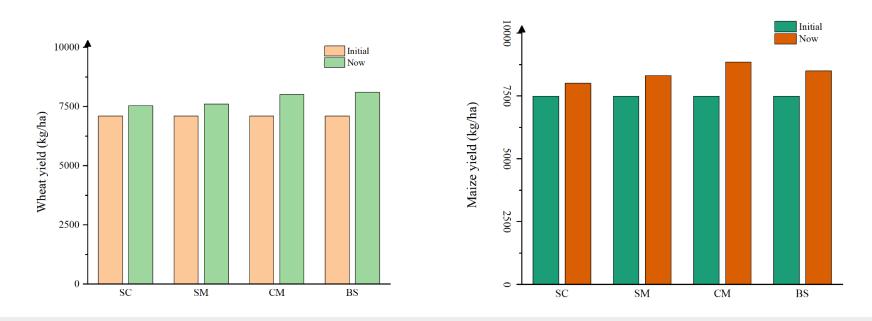
### **Results and Outcomes Ecological Indicators**



The demonstration achieved improvements in ecological aspects:

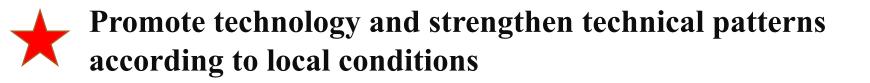
- 1. In the field with the management of straw cover, straw mixing, cow manure returning, biogas slurry/residue returning, **soil organic matter** was increased to 2.31%, 2.3%, 2.34%, 2.36%;
- 2. 345 tons of **straw were utilized per year** rather than burnt;
- 3. 70.25 tons of **cow manure** were returned to the field as organic fertilizer per ha.

### **Economic Indicators**



- 1. The maize and wheat **yields** were increased in the four treatments;
- Milk production for the new fodder with catalytic enzyme was 3 ltr/day/cow (24.0 vs 21.0 ltr/day/cow) higher than the fodder in the first year;
- 3. 90,000m<sup>3</sup> of **biogas** were produced every year;
- **4. Mushroom cultivation**: Each greenhouse can produce 18 tons of mushrooms every year, with a total revenue of about 58 thousand US dollar.

## **Promulgate related policy and provide subsidies**









# Welcome to visit Laixi, Qingdao demonstration site in China!