### **VIỆN CƠ ĐIỆN NÔNG NGHIỆP VÀ CÔNG NGHỆ SAU THU HOẠCH** Vietnam Institute of Agricultural Engineering and Post-harvest Technology



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# VIAEP is a key national scientific and technological institution in agricultural engineering and post-harvest technology.





- 1. Basic Research
- 2. Applied Research
- 3. Manufacturing & Testing of Agricultural Machines
- 4. Technology Transfer
- 5. Control and Evaluation of Agro-product Quality
- 6. Education & Training
- 7. International Cooperation



## VIAEP employs 359 staff (287 full time):

- 1 Professor
- 3 Associate Professors
- 2 Doctors of Science
- 26 PhD.
- 59 Masters
- 160 Bachelors and others

## **Location and Departments**



#### Headquaters:

No. 60, Trung Kinh Str., Trung Hoa, Cau Giay Dist., Hanoi

> Experimental premises, Gia Lam Dist., Hanoi

Center for Research and Technology Transfer in Agricultural Engineering in the Central (in Hue City)

Sub-Institute of Agricultural Engineering & Post-harvest Technology (in HCM City)





- 1. Dept. of Science and Int'l Cooperation
- 2. Dept. of Administrative Organization & Personnel Management
- 3. Accounting Dept.
- 4. Training Dept.



- 1. Dept. of Measurement and Automation
- 2. Dept. of Animal Husbandry Mechanization

3. Dept. of Post-harvest Microbiology

4. Dept. of Technology for Food Preservation

## **National Laboratory VILAS**



### National Electro-Mechanical Laboratory VILAS-019 Tel: +84.4. 38686346, Fax: +84.4. 38689131, E-mail: vilas019@hnn.vnn.vn / vilas019@gmail.com

### Field of testing:

<sup>°</sup> Mechanical objects:

- Engines, tractors, vehicle, combined machinery for agriculture, forestry, irrigation, etc.

- Irrigation pumps, fans, etc.
- Devices for agro-products processing and air conditioning
- Agro-production environment and related issues
- Fixed and moving objects, and
- Related objects of these items.

<sup>°</sup> **Electrical objects:** systems of low voltage distributors, machines and devices serving in agro-forestry and fishery, and related objects.

## **Sub-institute and Centers**



- 1. Sub-Institute of Agricultural Engineering & Post-harvest Technology (in HCM City)
- 2. Center for Research and Technology Transfer in Agricultural Engineering in the Central (in Hue City)
- 3. Center for Technology Transfer and Consultancy on Investment
- 4. Center for Testing and Evaluation of Machinery and Equipment
- 5. Center for Research and Control of Food Quality
- 6. Center for Research of Agricultural Machinery and Aerohydraulic Machines
- 7. Center for Research on Processing of Agro-products and Foodstuff
- 8. Center for Development of Agricultural Engineering
- 9. Center for Research and Technology Transfer of Aquaculture Feeds



# SCIENCE-TECHNOLOGY RESEARCH ACTIVITIES

### **Basic and Applied Research**

- VIAEP
- Research, design and manufacture of machines and equipment;
- Establishment of technological processes







### Research and development of all kinds of machines for land preparation for rice, maize, sugar cane and industrial crops



### Cultivation



### Study and application of various machines to meet cultivation requirements and conditions of different zones across Vietnam









### **Images of highland and submerged land preparation**



2-wheel power tiller

# Improved 4-wheel tractor for water field operation



# Iron cage wheel







#### Hand-propelled rice sowing tool





Rice sowing equipment mounted to tractor







### Soil crushing and sieving machines







Soil-fertilizer mixing machine









Manual implement and railways for spreading soil and seeds





### Hand implement for tray rice sowing on the yard









### Images of advanced devices for rice seedling production



# Rice seedling comprehensive production line



### **Cultivation**



### **Tray rice seedlings brought to transplant**



#### Trays filled with soil and seeds

Material	plastic
Dimension (LxWxH), cm	56 x 23 x 3
Bottom type	porous
Area supply, trays/360 m <sup>2</sup>	12



#### **Greening and hardening**

- Placing the trays in the nursery
- -Watering with fresh non-contaminated water by using appropriate pump sprinkler





### **Rice transplanter MC-6-250**





- Engine power, HP
- Fuel consumption (Diesel), l/ha
- Capacity, m2/h
- Stripe transplanting, row
- Row-to-row spacing, cm
- Hill-to-hill spacing, cm
- Number of seedlings per hill
- Weight, kg

4 4-5 1,200-1,500 6 25 12 or 14 2-3

250







### **Sugarcane cultivation**



Special small tractor for Sugarcane Inter-row Cultivation MK-CS









### **Sugarcane cultivation**



Rotavator

**Fertilizer distributor** 

**Root cutter** 

### **Crops-care and Irrigation**

VIAEP

Design and manufacture of comprehensive systems of tilling, sowing, crop-care and irrigation in the fields and in greenhouses











**Design and manufacture of:** 

- All kinds of pumps as hand pump, high pressure spiral pump, axial-flow pump, centrifugal pump
- Systems of sprinkling, drop-type, absorbing irrigation widely applied for different areas of lowland, highland, mountains, etc.

### **Crops-care and Irrigation**



### **Images of irrigation devices**



Axial pumping station  $40,000m^3/h - 10-1,500kW$ 



Small axial pumping station  $6,000m^3/h - 4-120kW$ 

### **Crops-care and Irrigation**



### **Images of irrigation devices**







**Sprinkler irrigation** 





Hand pump TL Capacity: 30-40 l/min. Lifting depth: 8-14 m





### **Design and manufacture of all kinds of reapers**









#### Capacity: 0.25 ha/h





#### Design and manufacture of rice combine harvesters Capacity: 2-3 ha/day













### **Ground nut harvester**

Capacity: 0.2-0.3 ha/h





### Harvest







### Maize harvester Capacity: 0.2-0.3 ha/h







### **Sugarcane harvester**

Capacity: 0.3ha/h









### Sugarcane combine harvester SHC-0.2A

#### Capacity: 0.2 ha/h











#### Main parts of a sugarcane harvester







### Simple sugarcane harvester








#### Sugarcane farm and harvester for the Mekong River Delta



#### Capacity: 0.2 ha/h











#### **Rice axial-flow thresher DLH-1.5**









#### Maize shelling tools and machines





#### Hand maize sheller Capacity: 50-80kg/h



Maize Sheller TN 3.5 Capacity: 3.5 tons/h

Maize Sheller TN 4 Capacity: 4 tons/h







#### Maize shelling tools and machines





#### Maize ocrea peeler and sheller BBTH 2,5 with high moisture content

Capacity: 2-3 tons/h (with ocrea) or 3-4 tons/h (without ocrea) Moisture content of corn-on-the-cob: 30-35%





#### **Drying devices**





Simple dryer SH 1-200



Banana dryer



Infra-red dryer



**Batch bed dryer** 









Automatic tower-type dryer





Herbal multipurpose dryer using combination of heat-pump and in-frared drying methods







Solar dryer

## Processing



Model of pre-processing and storage of semi-products (puree, paste) for different **fruits** (apricot, plum, tomato, custard, guava, etc.) as raw material for the Fruit Juice **Processing Centre** 





## Processing



Processing technology for pickled baby cucumber, baby corn in brine, mushroom in brine, and litchi and longan in sirup, etc.

Vacuum frying Technology and equipment lines for potato, jackfruit, banana, taro, etc.









# Technology of fruit vine production at household, small and concentrated scales 100,000 liter/year





Wine made from cashew flesh



## Processing lines for seed, animal feed, coffee, green tea, cassava starch, soft drinks and many other products have been installed and operated, aiming at improving agro-products value.

## Processing





Automatic control system

#### **Processing line of animal feed**

Capacity range, tons/h: 2-3, 5-7, 10-12, 15-16, 20-25 and 30



### Processing





#### **Complete line for grain seed processing** Capacity: 1-2 tons/h for rice, 1.5-2.5 tons/h for maize





#### **Production of functional food**



Extractors using ultrasonic waves and vacuum to extract, dry and collect derivatives from herbal mushrooms





## Processing









### Processing







Equipment for extracting sulforapahne from mustard green family using ultrasonic waves

Sulfo-vina and Indole-3-vina contain sulforapahne





#### **Complete line for producing turpentine**

- Scale: 5,000 tons of products per year
- Distillation time: 60 min./batch
- Using environmentally-friendly technology
- Mainly exporting to USA, Japan and South Korea.







In the past recent years, storage of agro-products and foodstuff has been improved and gradually completed. Thanks to application of advanced devices and proper technologies post-harvest losses have remarkably reduced and value of agro-products has been getting better and better





#### **Devices and techonologies for storage of cereals**









#### At centralized scales

At household scale





#### **Devices and techonologies for storage of vegetables**

## Setting up an Excellence Model, technological processes and standards for storage of fresh vegetables, including:

-Leafy vegetables: cabbage, cauliflower/broccoli, sweet mustard greens, brassica juncea, bok choi, basella alba

- -Root vegetables: kohlrabi, potato
- -Fruit-vegetables: tomato, cucumber, French bean
- -Spicy vegetables: onion, garlic

#### Financed by UNIDO





#### Images of the Excellence Model for Harvesting, Packing House Operations and Storage of Vegetables



A corner of the Packing house





#### Images of the Excellence Model for Harvesting, Packing House Operations and Storage of Vegetables



#### Ozone bubbling wash

**Photovoltaic panels** 





#### Images of the Excellence Model for Harvesting, Packing House Operations and Storage of Vegetables



Material receiving chamber with cooling pads Airocide built-in cooling store





Hardness testing of fruit-vegetables Ozone bubbling water helps to last storage time of tomato. - Storage VIAEP

#### Some examples of storage of typical vegetables at the Excellence Model

#### Cabbage

Wrapped in a 0.01mm- or 0.02mm-thick PE film and stored at:

- Normal temperature within 5 days with a loss rate < 10%
- 15°C and 80-90% RH within 10 days with a loss rate  $<\!10\%$
- 2-3°C and 90-95% RH within 60 days with a loss rate  $<\!10\%$

#### Kohlrabi

Contained in 0.04mm-thick OPP bag and stored at:

- Normal temperature within 4-5 days with a loss rate < 1%
- $15^{\circ}$ C within 5-6 days with a loss rate <0.5%
- 2-3°C within 20 days with a loss rate <0.5%





#### Some examples of storage of typical vegetables at the Excellence Model

#### Tomato

Treated in ozone bubbling water, contained in 0.03mm-thick LDPE bag and stored at  $10-15^{\circ}$  C within 30-35 days with a loss rate < 5%.

#### **Green pumpkin**

Wrapped in 0.01mm-thick PE film or contained in 0.02mm-thick LDPE bag and stored at:

- Normal temperature within 35-40 days with a loss rate < 10%
- 10-12° C within 55-60 days with a loss rate < 5%

#### Onion

Contained in PP-net bag and stored in a cool, airy, dry place away from direct sunlight within 100-110 days with a loss rate < 15%





#### Orange

- Scale: 5-20 tons/household
- Condition: At normal temperature, anti-spoilage treatment, application of ethylene AR3 absorbent
- Storage time: 60 days
- Loss rate: 9%









#### Thanh tra pomelon

A special type of grape-fruit grown in Hue area, the Central of Vietnam

- Scale: 500kg/household
- Condition: At normal temperature, anti-spoilage treatment and application of ethylene AR3 absorbent
- Storage time: 60 days
- Loss rate: **7%**







#### Plum

- Scale: 200-500kg/household
- Condition: At normal temperature, heating treatment, application of ethylene AR3 absorbent
- Storage time: 15 days
- Loss rate: 10%









#### **Bamboo shoot**

Stored as raw material for processing

- Scale: 300 tons/year
- Condition: At normal temperature, using fermenting method
- Storage time: 180 days
- Loss rate: 5%







#### Longan

- Scale: 500-1000kg/household
- Condition: At a cooling temperature, treated with quick cool and SO<sub>2</sub>, contained in 0.05-mm-thick PE film
- Storage time: 25 days
- Loss rate: 9%









#### Litchi

- Scale: 400tons/crop
- Condition: At a cooling temperature, application of ethylene AR3 absorbent, packaged in 0.04-mm-thick LDPE film
- Storage time: 30 days
- Loss rate: 7%









#### **Dragon fruit**

- Scale: 2 tons/h
- Condition: At a cooling temperature, anti- spoilage treatment, packed in 0.05-mm-thick PVC film
- Storage time: 42 days
- Loss rate: < 10%

#### Mainly for export to European countries







#### Mango

- Scale: 10-40 tons/day/household
- Condition: At normal temperature, heating treatment, packed in 0.03-mm-thick LDPE film
- Storage time: 7 days
- Loss rate: 10%











#### Persimmon

- Scale: 500kg/household
- Condition: At normal temperature, anti-spoilage treatment, application of ethylene AR3 absorbent
- Storage time: 90 days
- Loss rate: 9%







#### Flower

- Scale: 200 million branches/year
- Condition: At cooling temperature, packaged in 0.04-mm-thick LDPE film
- Storage time: 7-20 days
- Loss rate: 8%

#### Mainly for export













# Silo system for black tea storage using heat-pump drying in modified atmosphere





## Interface for monitoring of mixing process


#### Manufacture and installation of slaughtering lines for pig, chicken in provinces of Vietnam









## Design and manufacture of different types of equipment for aquaculture





Pond bed dredger





#### Design and manufacture of different types of equipment for aquaculture



#### **Paddle wheel aerators**





VIAEP has established regular relationship with the

**International Organizations:** 

FAO, IRRI, UNIDO,

JICA, ACIAR, IFPRI,

CiAT, AusAID, AIT, IUFoST,

and

with specialized Institutions of many countries worlwide



#### **VIAEP** has been being:

-The coordinating agency for Science Technology on ASEAN Food and Foodstuff

-An official Member of the Centre for Sustainable Agricultural Mechanization (CSAM) - Former UNAPCAEM, and

-An Official Member of Federation of Institutes of Food Science and Technology in ASEAN (FIFSTA)



## Some big international projects have been developed by VIAEP in recent years:

-Project under the Auspice of US. Government through the Wheat Protocol: "Strengthening Capacity to Analise Some Chemical Residues in Agro-Products" (2003-2009)

-Vietnam-Cuba Technical Cooperation Project: "Transferring Agricultural Machinery for Rice Production" (2003-2013)

- ADB project: "Improving Livelihood of Poor Farmers through Post-Harvest Technology" financed by Japan Fund for Poverty Reduction for Vietnam and Cambodia (2005-2008)



- Vietnam-Thailand Cooperation project: "Post-Harvest Handling and Marketing Horticultural crops" (Implemented by SIAEP, 2005-2006)
- FAO project: "Village Level Processing-Empowerment through Enterprise Skill Development" for Vietnam, Lao PDR and Myanmar (Mar. 2006 to Sep. 2007)
- UNIDO Project: "Strengthen the supply capacity of the fruit and vegetable sector by applying proper technologies along the value chain" (2013-2016)



#### Some activities of transfer of machinery, equipment and technology in Cuba











#### Some activities of transfer of machinery, equipment and technology in Cuba









Some activities in Excellence Model for Harvesting, Packing house operations and Storage of Vegetables donated by UNIDO











Some activities in Excellence Model for Harvesting, Packing house operations and Storage of Vegetables donated by UNIDO



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# Thank You !

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